



Product card - **Roof
sandwich panel**

SPR CORE^{PIR}

STEEL SERVICE CENTRE



Product card

Roof sandwich panel

SPR CORE^{PIR}



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and learn more
about the product!

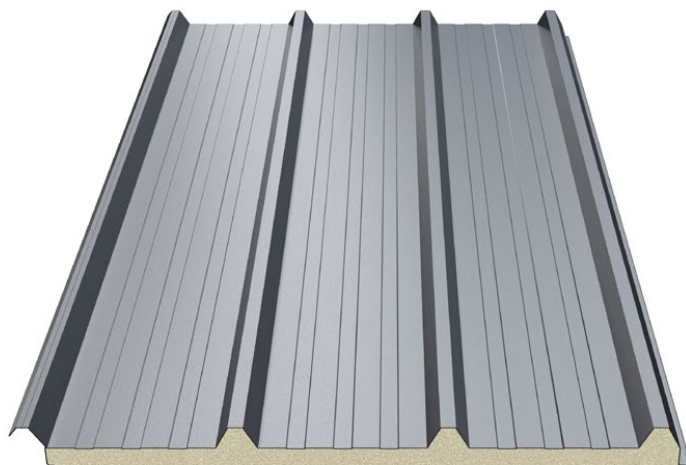
Sandwich panels are high-performance products that meet the requirements of the modern construction market.

Our insulated panels are a suitable solution for the construction of roofs of industrial facilities and public utility buildings.

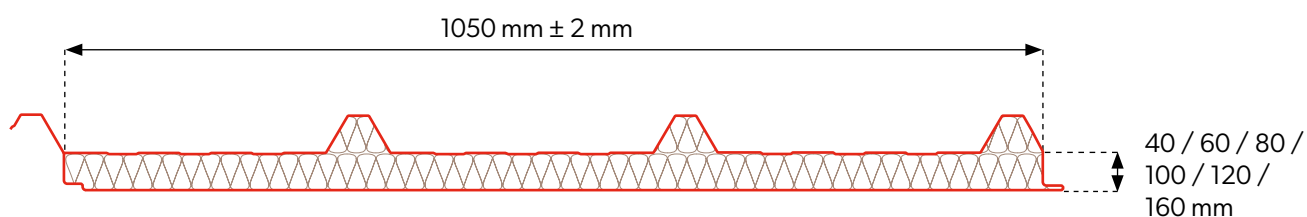
For the investor, it is a high quality product at a good price. For architects, it offers many possibilities in relation to the design intent. For construction managers, quick and easy installation. For construction supervision, friendly and transparent possibilities to verify the course of the entire process of construction execution from delivery until build acceptance.



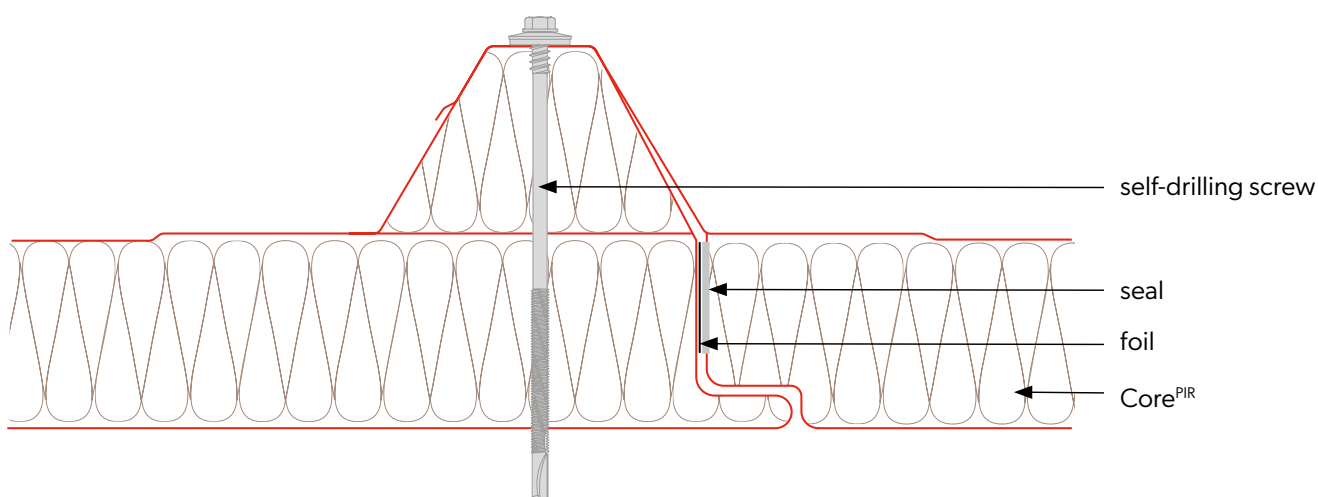
Technical information



Panel cross-section

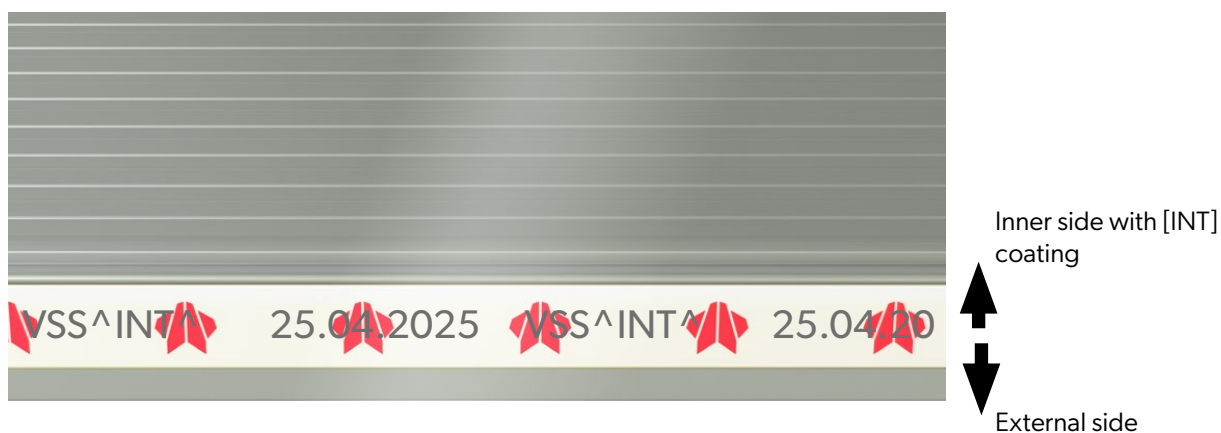


Joining the panels



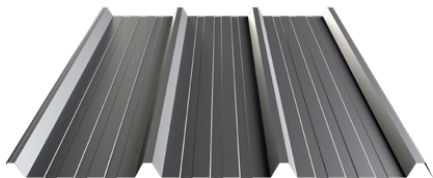
Technical information

Core	PIR					
Density [kg/m ³]	40 ± 3					
PIR panel thickness [mm]	40	60	80	100	120	160
Weight [kg/m ²]	9,6	10,4	11,2	12,0	12,8	14,8
Effective width [mm]	1050					
Total width [mm]	1127					
Min. panel length [m]	2,0					
Max. panel length [m]	15,0					
Outer/inner sheet thickness [mm]	0,3-0,7 / 0,3-0,7					
U-value [W/m ² K]	0,55	0,37	0,28	0,22	0,18	0,14
Reaction to external fire on the roof	B_{ROOF} (t1)					
Fire spread degree	NRO					
Type of external / internal profiling	[T40] / [T1], [M], [F]					
External / internal corrosion resistance	C1, C2, C3 (C4 ÷ C5) / A1 (A2 ÷ A5)					
Standard coatings	Poliester Interior [INT], Poliester Standard [RAL], HERCULIT [HC], MULTILAYER 40 [MLT]					
Special coatings	PVDF, PUR, PVC (P), PVC (F) - FoodSafe					
Accessories	fixing system, seals, flashings, rooflight SPR-SKY					

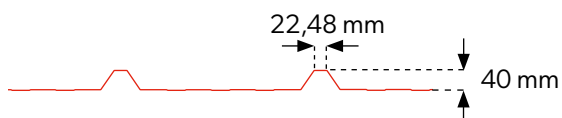


NOTE! The arrows marked with the symbol **^INT^** on the panel lock point to the **inner side** of the sandwich panel with the **[INT] INTERIOR** coating.

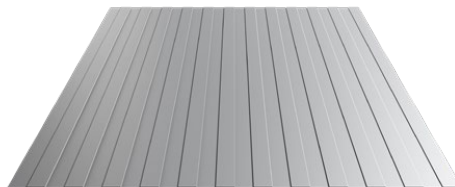
External profiling



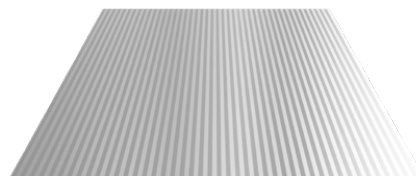
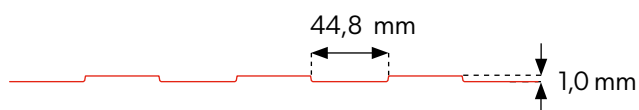
TRAPEZOIDAL 40 [T40]



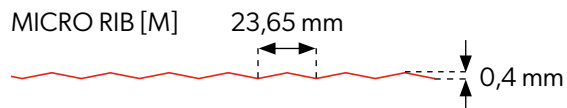
Internal profiling



TRAPEZOIDAL [T1]



MICRO RIB [M]



FLAT [F]



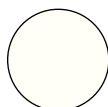
ATTENTION! Due to the structure of sandwich panels with FLAT [F] profiles, the so-called effect may occur. „waves“ of the sheet metal. This is a natural phenomenon for this type of products. We recommend contacting the technical department to choose the optimal solution.



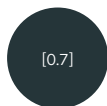
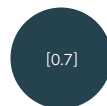
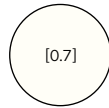
Internal and external profiling are available in any configuration.

Coatings and colors

POLIELSTER Interior [INT] - Available colors for interior cladding

INT
9002INT
9010

POLIELSTER Standard [RAL] - Available colors for exterior cladding

RAL
1002RAL
1015RAL
3000RAL
3005RAL
3009RAL
3011RAL
5010RAL
6005RAL
6011RAL
6020RAL
6029RAL
7016RAL
7024RAL
7035RAL
8004RAL
8017RAL
8019RAL
9002RAL
9005RAL
9006RAL
9007RAL
9010

HERCULIT [HC]



HC 3009



HC 7016



HC 8004

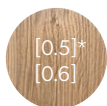
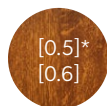


HC 8017



HC 9005

MULTILAYER 40 [MLT] - Available colors for exterior cladding

SL252
WinchesterSL59
Dark OakSL65
Golden
Oak

Printing technology does not allow faithful rendering of colors. Therefore the colors shown are indicative and may differ from actual colors.



In addition, on individual order, non-standard colors and coatings are available, outside the palette shown (PVDF, PUR, PVC (P), PVC (F) - FoodSafe).

Coating parameters

Code	Coating thickness	Corrosion resistance	UV resistance
POLIELSTER Interior [INT]	15 µm	RA2	Not applicable
POLIELSTER Standard [RAL]	25 µm	RC3	RUV2
HERCULIT [HC]	35 µm	RC4	RUV4
MULTILAYER 40 [MLT]	40 µm	RC3	RUV3

Notes

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.



Sandwich panel- SPR CORE PIR 40 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m ²]															
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,65	1,51	1,40	1,31	1,24	1,12	1,03	0,96	0,90	0,85	0,81	0,81
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,65	1,51	1,40	1,31	1,24	1,12	1,03	0,96	0,90	0,85	0,81	0,81
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,65	1,51	1,40	1,31	1,24	1,12	1,03	0,96	0,90	0,85	0,81	0,81
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,13	2,49	2,10	1,84	1,66	1,51	1,40	1,31	1,24	1,12	1,02	0,90	0,80	0,72	0,66	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m ²]															
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0	-2,2		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,96	3,96	3,96	3,79	3,56	3,25	3,01	2,80	2,47	2,22	2,02	1,86	1,73	1,62	1,53	1,53
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,96	3,96	3,78	3,58	3,38	3,21	3,01	2,80	2,47	2,22	2,02	1,86	1,73	1,62	1,53	1,53
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,46	3,30	3,16	3,05	2,95	2,86	2,79	2,72	2,47	2,22	2,02	1,86	1,73	1,62	1,53	1,53
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,39	4,21	3,54	3,09	2,77	2,53	2,34	2,19	1,95	1,78	1,64	1,53	1,44	1,37	1,30	1,30
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,00	3,91	3,29	2,88	2,59	2,37	2,20	2,06	1,85	1,69	1,57	1,47	1,39	1,32	1,26	1,26
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,30	3,20	2,72	2,44	2,24	2,10	1,98	1,88	1,70	1,57	1,47	1,38	1,31	1,25	1,20	1,20
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		6,07	5,02	4,19	3,64	3,25	2,95	2,72	2,53	2,24	2,02	1,86	1,73	1,63	1,54	1,46	1,46
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		6,07	4,80	4,01	3,49	3,11	2,83	2,61	2,42	2,15	1,95	1,80	1,67	1,57	1,49	1,42	1,42
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,75	4,47	3,73	3,24	2,90	2,64	2,44	2,27	2,02	1,84	1,70	1,59	1,50	1,42	1,35	1,35
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.



Sandwich panel-SPR CORE PIR 60 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m²]														
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0	4,4
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,04	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,21	1,10	1,01	0,94	0,89	0,84
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,04	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,21	1,10	1,01	0,94	0,89	0,84
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,04	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,21	1,10	1,01	0,94	0,89	0,84
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,90	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,90	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		3,90	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,03	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,03	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,04	3,12	2,56	2,18	1,92	1,72	1,57	1,45	1,36	1,19	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m²]															
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0	-2,2	-2,4	
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,88	4,88	4,88	4,70	4,40	4,13	3,88	3,69	3,33	2,98	2,69	2,46	2,26	2,09	1,94	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,88	4,88	4,76	4,44	4,17	3,95	3,76	3,60	3,33	2,98	2,69	2,46	2,26	2,09	1,94	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,36	4,12	3,93	3,77	3,64	3,52	3,42	3,32	3,14	2,95	2,69	2,46	2,26	2,09	1,94	
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,47	4,92	4,06	3,50	3,11	2,82	2,59	2,41	2,13	1,92	1,77	1,64	1,54	1,45	1,38	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		5,96	4,53	3,74	3,23	2,88	2,62	2,42	2,25	2,00	1,82	1,68	1,57	1,47	1,40	1,33	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		5,13	3,52	2,94	2,61	2,40	2,24	2,11	2,01	1,83	1,68	1,56	1,46	1,38	1,32	1,26	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,21	5,89	4,83	4,14	3,66	3,29	3,00	2,78	2,43	2,18	1,99	1,84	1,72	1,62	1,53	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,21	5,62	4,60	3,95	3,48	3,13	2,86	2,65	2,32	2,09	1,91	1,77	1,66	1,56	1,48	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,88	5,19	4,25	3,64	3,21	2,89	2,65	2,46	2,16	1,95	1,80	1,67	1,57	1,48	1,41	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.



Sandwich panel- SPR CORE PIR 80 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m²]														
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0	4,4
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,07	3,92	3,17	2,64	2,27	2,00	1,79	1,63	1,50	1,32	1,18	1,08	1,00	0,94	0,88
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,07	3,92	3,17	2,64	2,27	2,00	1,79	1,63	1,50	1,32	1,18	1,08	1,00	0,94	0,88
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,07	3,92	3,17	2,64	2,27	2,00	1,79	1,63	1,50	1,32	1,18	1,08	1,00	0,94	0,88
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,14	3,34	2,86	2,53	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,14	3,34	2,86	2,53	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,14	3,35	2,86	2,53	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,72	3,80	3,17	2,64	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,72	3,80	3,17	2,64	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,71	3,80	3,17	2,64	2,27	1,97	1,74	1,56	1,41	1,18	1,02	0,90	0,80	0,72	0,66
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m²]														
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,84	5,84	5,84	5,45	5,01	4,66	4,38	4,14	3,78	3,50	3,28	3,09	2,92	2,70	2,51
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,84	5,84	5,76	5,33	4,99	4,66	4,38	4,14	3,78	3,50	3,28	3,09	2,92	2,70	2,51
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,40	5,06	4,80	4,58	4,40	4,25	4,11	3,99	3,72	3,49	3,27	3,09	2,92	2,70	2,51
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		7,57	5,64	4,59	3,92	3,45	3,11	2,84	2,63	2,31	2,07	1,90	1,75	1,64	1,54	1,46
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		6,96	5,16	4,20	3,59	3,18	2,87	2,63	2,45	2,16	1,95	1,79	1,67	1,56	1,48	1,40
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,96	3,94	3,21	2,82	2,58	2,40	2,26	2,15	1,96	1,79	1,66	1,55	1,46	1,39	1,32
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		8,27	6,76	5,47	4,64	4,06	3,62	3,29	3,02	2,62	2,34	2,12	1,95	1,82	1,70	1,61
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		8,26	6,44	5,20	4,40	3,85	3,44	3,12	2,87	2,50	2,23	2,03	1,87	1,75	1,64	1,55
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		8,04	5,93	4,77	4,04	3,53	3,16	2,87	2,65	2,31	2,08	1,90	1,76	1,64	1,55	1,47
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.



Sandwich panel- SPR CORE PIR 100 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m ²]															
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	41	42	
		5,93	4,78	3,88	3,23	2,74	2,36	2,08	1,86	1,70	1,45	1,28	1,16	1,06	0,99	0,92	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	41	42	
		5,93	4,78	3,88	3,23	2,74	2,36	2,08	1,86	1,70	1,45	1,28	1,16	1,06	0,99	0,92	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	41	42	
		5,93	4,78	3,88	3,23	2,74	2,36	2,08	1,86	1,70	1,45	1,28	1,16	1,06	0,99	0,92	
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,36	3,51	2,99	2,63	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,36	3,51	2,99	2,63	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,36	3,51	2,99	2,63	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,94	3,96	3,26	2,67	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,94	3,96	3,26	2,67	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,94	3,96	3,26	2,67	2,26	1,96	1,73	1,55	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m ²]															
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0	-2,2		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,78	6,78	6,72	6,05	5,55	5,16	4,84	4,57	4,16	3,85	3,59	3,39	3,22	3,07	2,94	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,78	6,78	6,72	6,05	5,55	5,16	4,84	4,57	4,16	3,85	3,59	3,39	3,22	3,07	2,94	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,54	6,07	5,72	5,44	5,21	5,01	4,84	4,58	4,16	3,85	3,59	3,39	3,22	3,07	2,94	
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		8,55	6,35	5,10	4,32	3,78	3,39	3,08	2,84	2,48	2,22	2,02	1,87	1,74	1,63	1,54	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,99	5,80	4,65	3,95	3,47	3,12	2,85	2,64	2,32	2,09	1,91	1,77	1,66	1,56	1,48	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,82	4,42	3,50	3,05	2,77	2,57	2,42	2,29	2,09	1,90	1,76	1,64	1,54	1,46	1,39	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		9,26	7,62	6,10	5,12	4,45	3,96	3,57	3,27	2,82	2,50	2,26	2,07	1,92	1,79	1,69	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		9,26	7,25	5,78	4,86	4,22	3,74	3,38	3,10	2,67	2,37	2,15	1,98	1,84	1,72	1,63	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		9,23	6,66	5,29	4,43	3,85	3,42	3,09	2,84	2,46	2,20	2,00	1,85	1,72	1,62	1,54	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.



Sandwich panel- SPR CORE PIR 120 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m²]															
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0		
Single Span	I	40	40	41	42	42	41	41	40	40	40	40	40	40	41	42	
		6,64	5,30	4,38	3,68	3,14	2,70	2,35	2,08	1,86	1,54	1,33	1,18	1,07	0,99	0,92	
	II	40	40	41	42	42	41	41	40	40	40	40	40	40	41	42	
		6,64	5,30	4,38	3,68	3,14	2,70	2,35	2,08	1,86	1,54	1,33	1,18	1,07	0,99	0,92	
	III	40	40	41	42	42	41	41	40	40	40	40	40	40	41	42	
		6,64	5,30	4,38	3,68	3,14	2,70	2,35	2,08	1,86	1,54	1,33	1,18	1,07	0,99	0,92	
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,76	3,82	3,23	2,65	2,25	1,95	1,72	1,54	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,76	3,82	3,23	2,65	2,25	1,95	1,72	1,54	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,76	3,82	3,23	2,65	2,25	1,95	1,72	1,54	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		5,39	4,14	3,23	2,65	2,25	1,95	1,72	1,54	1,40	1,18	1,02	0,89	0,80	0,72	0,66	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m²]															
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0	-2,2		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,73	7,73	7,20	6,48	5,93	5,50	5,16	4,88	4,42	4,08	3,81	3,59	3,40	3,24	3,10	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,73	7,73	7,20	6,48	5,93	5,50	5,16	4,88	4,42	4,08	3,81	3,59	3,40	3,24	3,10	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		7,73	7,14	6,70	6,37	5,93	5,50	5,16	4,87	4,42	4,08	3,81	3,59	3,40	3,24	3,10	
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,79	6,47	5,13	4,32	3,76	3,35	3,05	2,80	2,44	2,18	1,98	1,83	1,70	1,59	1,50	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		6,79	5,78	4,58	3,86	3,38	3,03	2,77	2,56	2,25	2,02	1,85	1,71	1,60	1,51	1,43	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		4,35	3,12	2,73	2,50	2,33	2,20	2,10	2,01	1,86	1,75	1,66	1,56	1,47	1,39	1,32	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	
	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
		9,26	7,90	6,25	5,22	4,50	3,98	3,58	3,26	2,79	2,46	2,22	2,03	1,87	1,75	1,64	
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	

The span widths are calculated according to the proof procedures given in EN 14509.
All loads are regarded as characteristic loads. Element dead loads have been considered in the span calculations.
Possible errors and omissions excepted. Please consider, that this table does not replace a verifiable structural design.

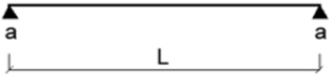
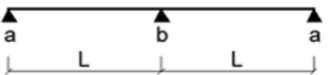
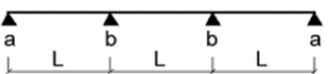


Sandwich panel- SPR CORE PIR 160 T40/T1 0,50/0,40

System	Colour group	Characteristics downward load, e.g. snow load [kN/m ²]															
		0,4	0,6	0,8	1,0	1,2	1,4	1,6	1,8	2,0	2,4	2,8	3,2	3,6	4,0		
Single Span	I	40	44	47	48	49	48	47	46	44	42	41	40	41	41	41	41
		7,42	5,98	4,99	4,24	3,62	3,12	2,69	2,34	2,05	1,64	1,38	1,20	1,07	0,98	0,90	0,90
	II	40	44	47	48	49	48	47	46	44	42	41	40	41	41	41	41
		7,42	5,98	4,99	4,24	3,62	3,12	2,69	2,34	2,05	1,64	1,38	1,20	1,07	0,98	0,90	0,90
	III	40	44	47	48	49	48	47	46	44	42	41	40	41	41	41	41
		7,42	5,98	4,99	4,24	3,62	3,12	2,69	2,34	2,05	1,64	1,38	1,20	1,07	0,98	0,90	0,90
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,15	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,15	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,15	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,59	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,59	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		5,58	4,06	3,18	2,62	2,22	1,94	1,71	1,53	1,39	1,17	1,01	0,89	0,79	0,72	0,65	0,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

System	Colour group	Characteristics uplifting load, e.g. wind suction [kN/m ²]															
		-0,3	-0,4	-0,5	-0,6	-0,7	-0,8	-0,9	-1,0	-1,2	-1,4	-1,6	-1,8	-2,0	-2,2		
Single Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,41	9,00	7,82	7,00	6,40	5,93	5,55	5,24	4,75	4,37	4,08	3,84	3,63	3,46	3,31	3,31
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,41	9,00	7,82	7,00	6,40	5,93	5,55	5,24	4,75	4,37	4,08	3,84	3,63	3,46	3,31	3,31
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,41	9,00	7,82	7,00	6,40	5,93	5,55	5,24	4,75	4,37	4,08	3,84	3,63	3,46	3,31	3,31
Double Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		7,34	7,34	5,82	4,84	4,18	3,71	3,35	3,07	2,66	2,37	2,14	1,97	1,83	1,71	1,60	1,60
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		7,33	6,64	5,14	4,28	3,72	3,32	3,02	2,78	2,44	2,18	1,99	1,84	1,71	1,61	1,52	1,52
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		4,30	3,24	2,87	2,64	2,46	2,33	2,22	2,13	1,98	1,86	1,76	1,67	1,56	1,48	1,40	1,40
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
Triple Span	I	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,88	9,00	7,14	5,88	5,02	4,40	3,94	3,57	3,03	2,66	2,38	2,16	2,00	1,86	1,74	1,74
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	II	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,87	8,65	6,67	5,47	4,67	4,09	3,66	3,32	2,83	2,48	2,23	2,04	1,88	1,76	1,65	1,65
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	III	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
		9,87	7,74	5,92	4,83	4,11	3,60	3,23	2,94	2,52	2,24	2,02	1,86	1,73	1,62	1,53	1,53
		60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60

The sandwich panels have been tested in accordance with EN 14509, and load tables have been developed based on the results obtained; below is how to use them and an example of the table layout and what is included.

Sandwich panel - SPR CORE PIR 60 T40/T 0,50/0,50				
System	Colour group	Characteristics downward load, e.g. snow load [kN/m ²]		
			0,25	0,5
Single Span 	I	a	40	40
		L	6,01	4,54
	II	a	40	40
		L	6,01	4,54
	III	a	40	40
		L	6,01	4,54
Double Span 	I	a	40	40
		L	5,21	3,69
		b	60	60
	II	a	40	40
		L	5,21	3,69
		b	60	60
	III	a	40	40
		L	5,21	3,69
		b	60	60
Multi Span 	I	a	40	40
		L	6,04	4,25
		b	60	60
	II	a	40	40
		L	6,04	4,25
		b	60	60
	III	a	40	40
		L	6,04	4,25
		b	60	60

The load tables for sandwich panels provide information on:

1. the maximum allowable span of the panels, resulting from a combined ultimate limit state (ULS) and serviceability limit state (SLS) analysis;
2. the minimum support widths for the outermost supports and also for the intermediate support in multi-span systems;
3. panel spans were calculated for single-span and multi-span static schemes and for different colour groups of cladding and different sheet thicknesses used in a given type of sandwich panel, depending on the characteristic load acting on the panels.

The assumed external loads acting on the sandwich panels are those due to wind and temperature differences in the panel facings and, in the case of roof panels, also from the effects of snow weight, dead weight and service weight. The loads on the surface of the panels are distributed uniformly.

Assumed operating temperatures for panel facings:

1. internal room temperature in winter 20°C
 2. room internal temperature in summer 25°C
 3. outdoor temperature in winter -20°C .
 4. outdoor temperature in summer:
- very light colours - group I - 55°C
light colours - group II - 65°C
dark colours - group III - 80°C

Properties of the S280GD steel outer cladding used T1 profiling:

1. yield strength $f_{ft1} = 280 \text{ N/mm}^2$
- Nominal plate thickness $t_{nom} = 0.5 \text{ mm}$

Properties of the S280GD steel T1 profiling inner cladding used:

1. yield strength $f_{ft1} = 280 \text{ N/mm}^2$
2. nominal plate thickness $t_{nom} = 0.4 \text{ mm}$

Limitation of deformation:

for maximum deformation:
short term positive = $L/200$
short term negative = $L/200$
permanent positive = $L/100$
permanent negative = $L/100$



Modular roofing tiles
MODULAR SERIES



Compact roofing tiles
COMPACT SERIES



Steel roofing tiles
CLASSIC SERIES



Retro roof tiles
RETRO SERIES



Roof panels
PANEL SERIES



INTEGRATED
PV PANELS



Steel roof gutter system
INGURI



**TRAPEZOIDAL
SHEETS**



**STRUCTURAL
PROFILES**



**FLAT METAL
SHEETS**



FLASHINGS



ACCESORIES



Roof Sandwich
PANELS



Wall Sandwich
PANELS



Facade cladding
SKRIN, LINEA



Uncoiling and slitting
SERVICES



Flat sheets and cutting
SERVICES



**PERFORATION
of sheets**