



Steel Service Center

Range of offerings

STEEL SERVICE CENTRE



Benefits



Production potential

The modern 21,000 sqm production facility is equipped with production lines based on machines from the renowned SALICO company. Capacity of 200,000 t per year at line speed of 300 m per minute. Handling of coils weighing up to 25 t.



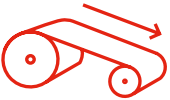
Range of thicknesses

Range of handled material thicknesses: 0.4-4.0 mm.



Width range

Width ranges of cut strip: 30-1650 mm.



Rewinding

Fast rewinding process



Coil weight

Low output weights of coils



Shape

Trapezoid/
rhombus



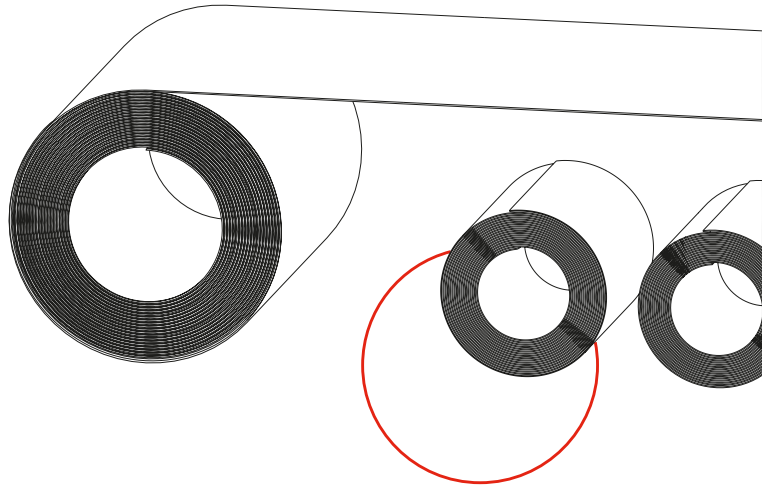
Packaging

Professional packing to suit your needs



Flatness

Cutting with increased flatness

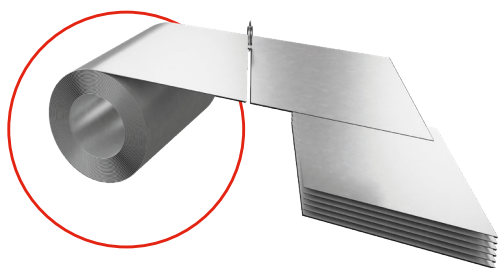


COILS REWINDING

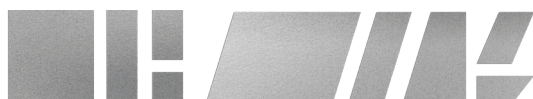
We provide rewinding services for coils weighing up to 25 t. We provide fast rewinding process and low output weights of coils. We can cover the strips with anti-condensation coating or protective film. The processed material is professionally protected and packaged.

Range of offerings

SLANT CUTTING OF FORMATS: UP TO 35 DEGREES OF INCLINATION!

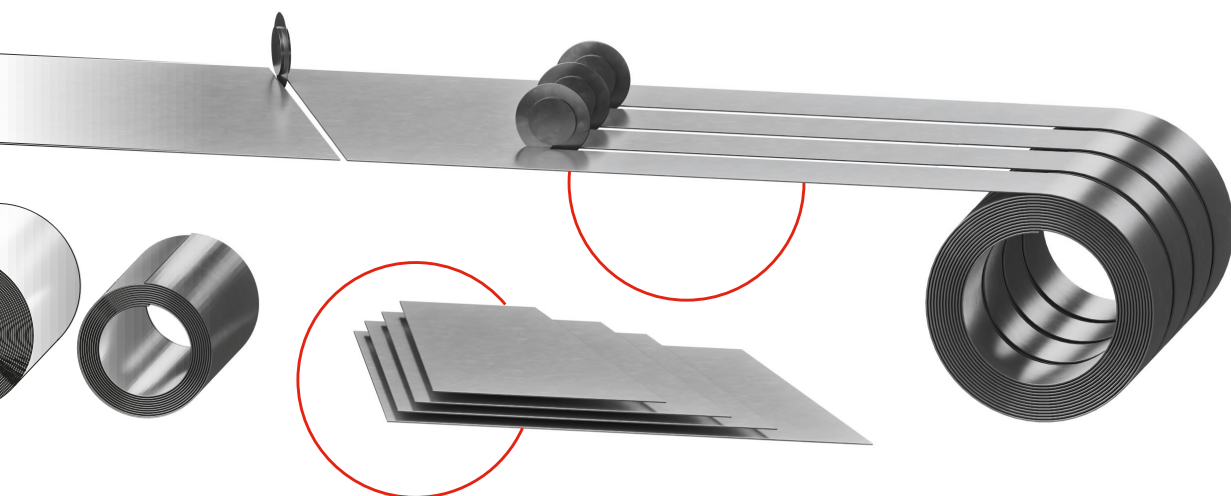


Examples of format shapes



Technical specifications*

Sheet thickness	0,4–4,0 mm
Minimum sheet size	200×220 mm
Maximum sheet size	1650×6000 mm
Shape	Trapezoid/rhombus 35° +/- 1°
Dimensional tolerance	+/- 0,2 mm / 1 mm
Flatness of sheet	According to EN standards or individual arrangements



FORMATS - CROSS-CUTTING

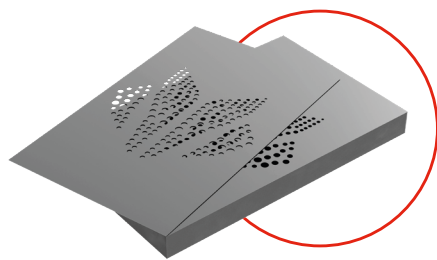
We offer cross-cutting into sheets and formats, as well as oblique cutting into trapezoidal and rhomboid formats. Our offer includes a wide range of sizes and shapes, cutting with increased flatness (according to individually agreed EN standards) as well as protection and packaging of the material.

SLITTING - LONGITUDINAL CUTTING

We supply low and highly processed steel material used in the production of a wide range of products. We have cutting and slitting lines for sheets and coils. We provide the possibility of covering the material with anti-condensation coating or protective film with individually determined parameters and properties.

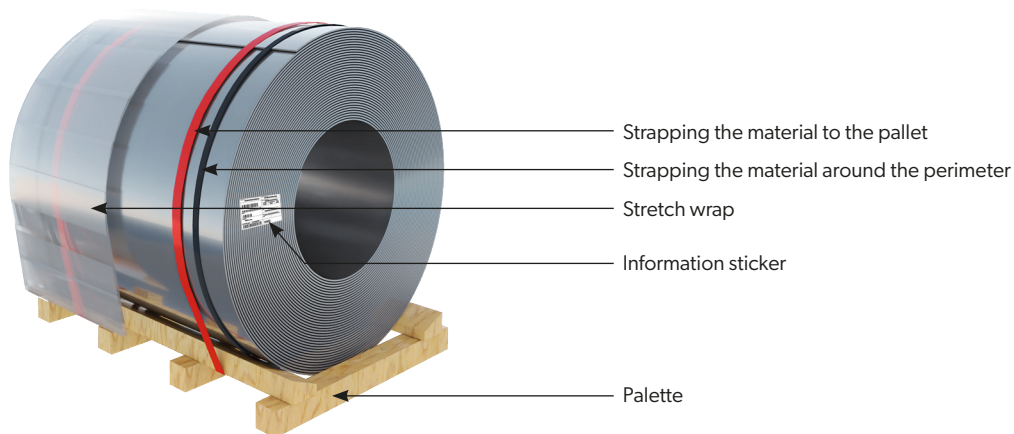
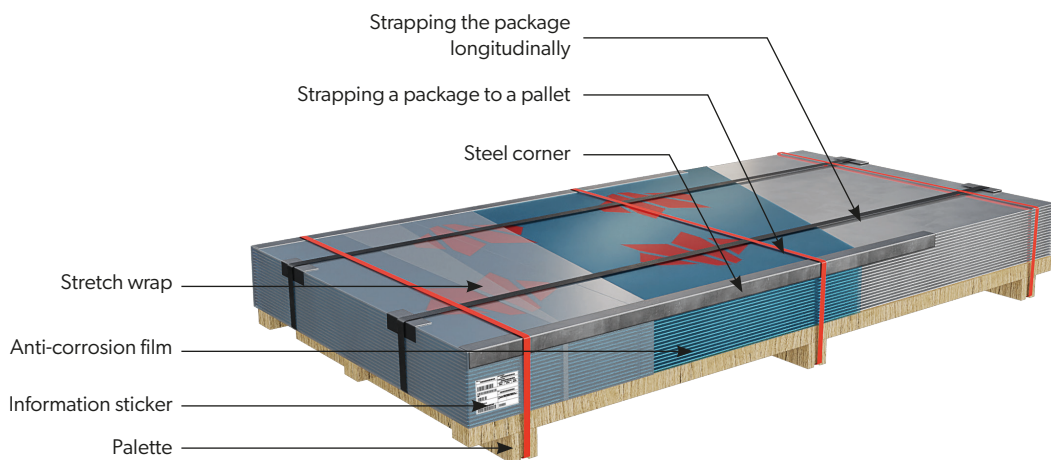
SHEET METAL PERFORATION

We perforate metal sheets up to 2 mm thick with metallic and organic coatings in a wide range of shapes and sizes. Perforated sheets can be re-profiled by us to make, for example, structural elements.



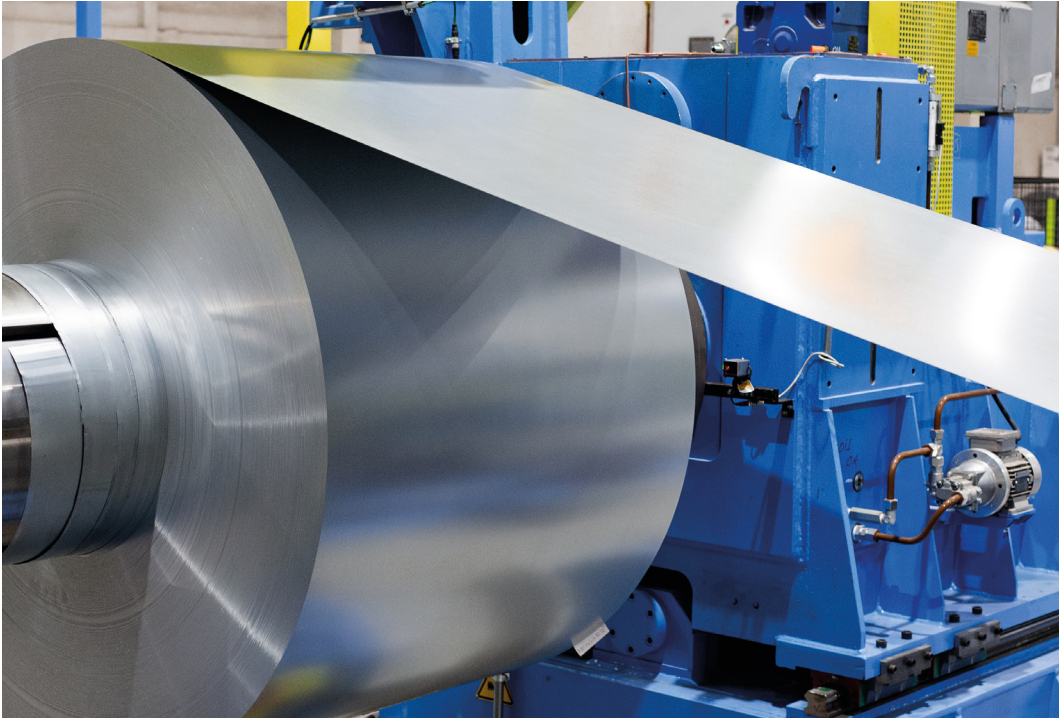
SECURITY AND PACKAGING

The processed material is professionally secured and stored. Coils cut lengthwise are stored in the vertical axis „eye to sky“ on a rack and secured appropriately for storage. In the case of formats, segregation and packaging is customized according to the order received.



Material

TYPES OF MATERIAL				
		Coils [mm]	Ribbons [mm]	Formats [mm]
Hot-rolled sheets	Thickness	1,5 - 4	1,5 - 4	1,5 - 4
	Width	400 - 1650	30 - 1650	200 - 1650
	Length	N/A	N/A	220 - 6000
Cold-rolled sheets (coated, uncoated)	Thickness	0,4 - 3	0,4 - 3	0,4 - 3
	Width	400 - 1650	30 - 1650	200 - 1650
	Length	N/A	N/A	220 - 6000
Hot-dip galvanized sheets	Thickness	0,4 - 4	0,4 - 4	0,4 - 4
	Width	400 - 1650	30 - 1650	200 - 1650
	Length	N/A	N/A	220 - 6000
Electrolytically Galva- nized Sheets	Thickness	0,4 - 3	0,4 - 3	0,4 - 3
	Width	400 - 1650	30 - 1650	200 - 1650
	Length	N/A	N/A	220 - 6000
AUTOMOTIVE Sheets	Thickness	0,4 - 4	0,4 - 4	0,4 - 4
	Width	400 - 1650	30 - 1650	200 - 1650
	Length	N/A	N/A	220 - 6000





Modular roofing tiles
MODULAR SERIES



Compact roofing tiles
COMPACT SERIES



Steel roofing tiles
CLASSIC SERIES



Retro roof tiles
RETRO SERIES



Roof panels
PANEL SERIES



INTEGRATED
PV PANELS



Steel roof gutter system
INGURI



TRAPEZOIDAL
SHEETS



FLAT METAL
SHEETS



FLASHINGS



ACCESORIES



Roof Sandwich
PANELS



Wall Sandwich
PANELS



Facade cladding
SKRIN, LINEA, SINUS



Wall cassette &
PROSYSTHERM



Uncoiling and slitting
SERVICES



Flat sheets and cutting
SERVICES



PERFORATION
of sheets

