Recommendations concerning transport and installation **of trapezoid sheets** 



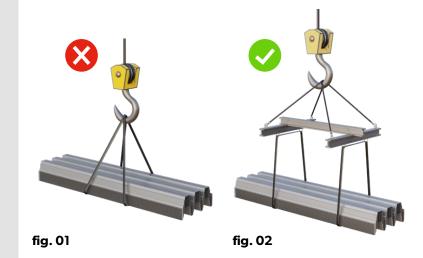


Recommendations concerning transport and installation **of trapezoid sheets** 

## UNLOADING

Use cranes or overhead travelling cranes equipped with a traverse.

fig. 01 fig. 02

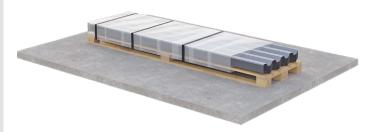


## **STORAGE**

Trapezoidal sheets with a profile height < 130 mm are stacked on pallets, wrapped in stretch film and strapped.

### fig. 03

On the other hand, trapezoidal sheets with a profile height of 130 mm and higher (T-130 T135-930, T135-950, T153-840, T153-860, T160, T200) require a different type of packer due to their properties, as shown in the drawing.



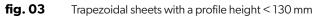




fig. 04 Trapezoidal sheets with a profile height of 130 mm and above (T-130 T135-930, T135-950, T153-840, T153-860, T160, T200)

### Recommendations concerning transport and installation **of trapezoid sheets**

When stacking the packaged, avoid triple stacking without additional protection.

#### fig. 05



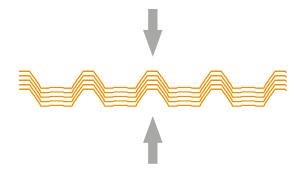
As standard, the sheets are placed in the packages with decorative coating up in case of trapezoid sheet in roof version and coating down in case of the facade version.

Exceptions are trapezoidal sheet profiles with a profile height of 130 mm and higher (T-130 T135-930, T135-950, T153-840, T153-860, T160, T200) where, due to the packaging method dedicated to this profile, the way in which the sheets are laid out may vary.

#### fig. 06



The manufacturer is not liable for difference in the colour shades, appearance of the coating and dimensional deviations (within tolerances approved based on standards applicable for a given product) between different orders. The sheets should not be kept in factory packages longer than 3 weeks since the production date. Upon expiry of this period, cut the package open, remove the protective foil and place thin spacers between the sheets. Total storage time cannot exceed 5 months since the production date. Organic coating (colour): roof version / negative



Organic coating (colour): facade version / poitive

## SHEET TRANSFER



Sheets have sharp edges. To avoid cuts or other injuries, the sheets must be handled using protective gloves.

fig. 07





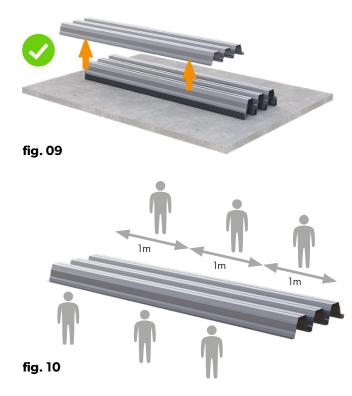


When handling single sheets, avoid chafing and lift them vertically up from the stack.

fig. 08

fig. 09

Engage suitable number of persons to correctly manually handle the sheet: one person each side per each running meter.



# Recommendations concerning transport and installation **of trapezoid sheets**



As an option, the sheet may be covered with a protective foil, which must be removed before installation.

fig. 11







The sheets are relatively light in relation to such large area. When working at heights, do not leave unsecured sheets unattended. At the roof height, the wind is significantly stronger than at the ground, and often blowing from below. This may lift and drop the unsecured sheets posing hazard to people and equipment below.





# Recommendations concerning transport and installation **of trapezoid sheets**



In case of coating damage caused during transport, installation and handling, carefully clean the damaged surface of dirt and fat and coat the place of with a lacquer. Should it be necessary to cut the sheets, do not use tools causing thermal effect (rapid increase of temperature), e.g. angle grinder. This will damage the organic and zinc coating, therefore leading to corrosion accelerated by hot filings melting into the sheet surface. Nibbler or manual shears, in case of small sections, may be used instead.

fig. 13 fig. 14



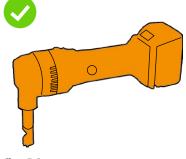


fig. 13

#### 01/2025/**EN**





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